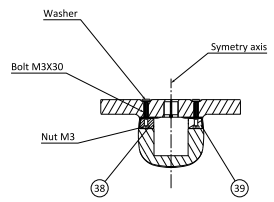
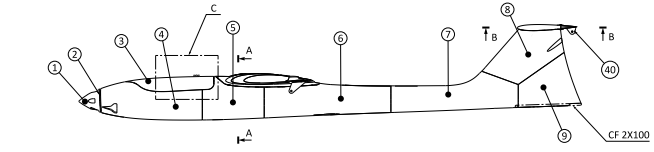
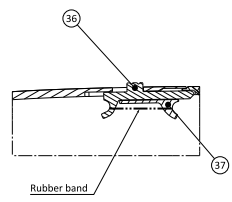


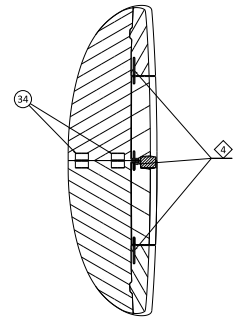
ITEM	NAME	CATEGORY
1	Spinner1	C
2	Spinner2	C
3	Canopy	B2
4	Fus1	B2
5	Fus2	B2
6	Fus3	B2
7	Fus4	B2
8	Vip1	B2
9	Vip2	B2
10	Wing1L	B2/B2-LW
11	Wing1R	B2/B2-LW
12	Wing2L	B2/B2-LW
13	Wing2R	B2/B2-LW
14	Wing3L	B2/B2-LW
15	Wing3R	B2/B2-LW
16	Wing4L	B2/B2-LW
17	Wing4R	B2/B2-LW
18	Wing5L	B2/B2-LW
19	Wing5R	B2/B2-LW
20	Aileron1L	B2/B2-LW
21	Aileron1R	B2/B2-LW
22	Aileron2L	B2/B2-LW
23	Aileron2R	B2/B2-LW
24	Aileron3L	B2/B2-LW
25	Aileron3R	B2/B2-LW
26	HTP1L	B2/B2-LW
27	HTP1R	B2/B2-LW
28	HTP2L	B2/B2-LW
29	HTP2R	B2/B2-LW
30	Elev1L	B2/B2-LW
31	Elev1R	B2/B2-LW
32	Hinge_wing	C
33	Axis	C
34	Guide	C
35	TE lock	C
36	Lock_1	C
37	Lock_2	C
38	Nut holder L	C
39	Nut holder R	C
40	Horn	C
41	Motor_holder	C
42	Servo_holder_fus	C
43	Servo_holder_Wing	C



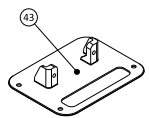
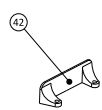
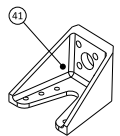
SECTION A-A



DETAIL C

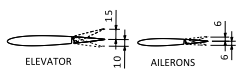


SECTION B-B



- 8B Use 8 bottom layers
- 4 Use 2mm rod or 1,75 mm filament as axis.
- 3 Print it with ABS or any other heat resistant material

2 - Center of gravity marking under the wing
 1 - Additional very specific slicer settings may be required.
 Please refer to the FAQ section on our website for the latest updates



Recommended throw

PRINTING PARAMETER	CATEGORY		
	B2-LW	B2	C
Material	LW-PLA	PLA+ /PETG	PLA / ABS /PETG..
Layer height (mm)	0.25	0.2	0.13
Bottom layers	4	4	4
Top layers	0	0	6
Wall lines / perimeter	1	1	2
Infill density (%)	0	0	10
Printing temp (°C)	235	220	205 to 240
Speed (mm/s)	55	50 to 200	50 to 200
Flow (%)	53	100	100
Spiralize Outer Contour / vase mode	YES	YES (optional)	NO
Printing Support	NO	NO	NO
Nozzle diameter (mm)	0,4	0,4	0,4