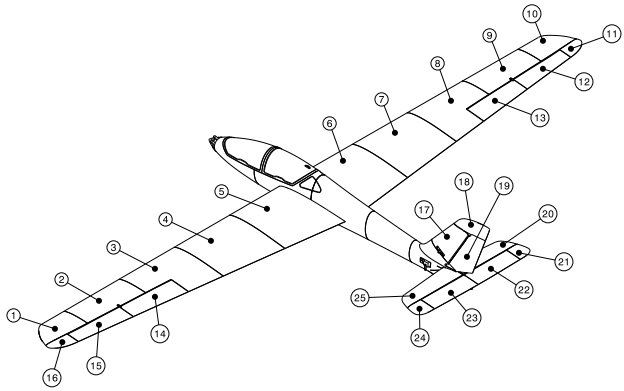
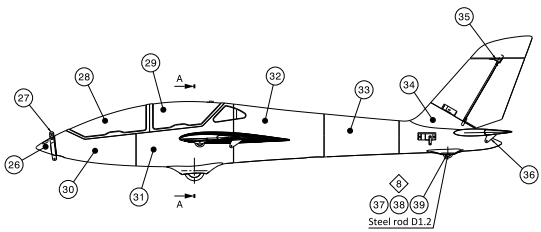
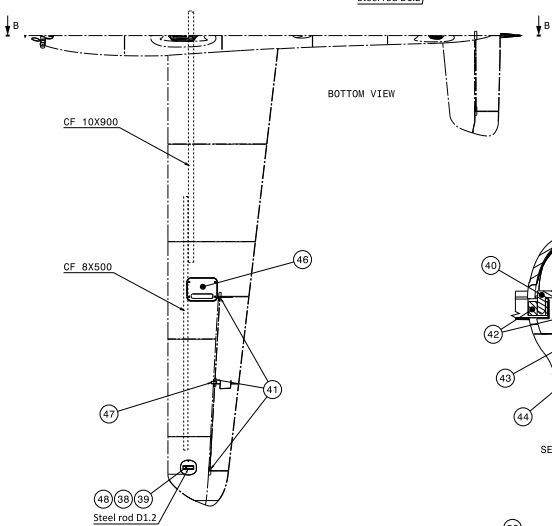
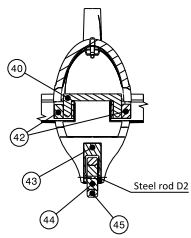
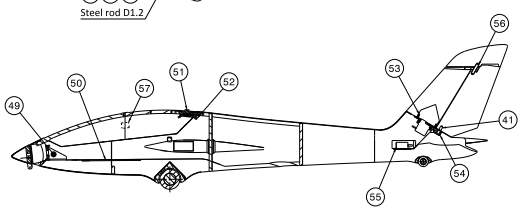


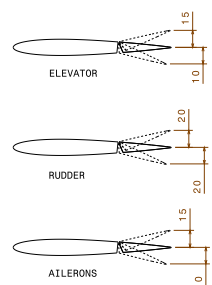








ITEM	NAME	CATEGORY
1	Wing_5L	B2-LW
2	Wing_4L	B2-LW
3	Wing_3L	B2-LW
4	Wing_2L	B2-LW
5	Wing_1L	B2-LW
6	Wing_1R	B2-LW
7	Wing_2R	B2-LW
8	Wing_3R	B2-LW
9	Wing_4R	B2-LW
10	Wing_5R	B2-LW
11	Wing_6R	B2-LW
12	Aileron_2R	B2-LW
◇5	Aileron_1R	B2-LW
◇5	Aileron_1L	B2-LW
15	Aileron_2L	B2-LW
16	Wing_6L	B2-LW
17	VTP	B2-LW
◇6	VTP2	B2-LW
◇5	Rudder	B2-LW
20	HTP_1R	B2-LW
21	HTP_2R	B2-LW
22	ElevR	B2-LW
23	ElevL	B2-LW
24	HTP_2L	B2-LW
25	HTP_1L	B2-LW
26	Spinner	C
27	Prop_hub	C
28	Canopy_1	B2-LW
29	Canopy_2	B2-LW
30	Fus1	B2-LW
31	Fus2	B2-LW
32	Fus3	B2-LW
33	Fus4	B2-LW
34	Fus5	B2-LW
35	Rudder_hinge	C
36	Horn	C
37	LG_root_rear	C
X3	38 Rim D20	C
◇4 X3	39 Tyre D20	C
40	Central_strut	C
X7	41 Axis	C
X2	42 LG_pin_box	C
43	LG_root	C
44	Rim_D40	C
◇4	45 Tyre_D40	C
X2	46 Servo_holder_wing	C
X2	47 Hinge_wing	C
X2	48 LG_root_wing	C
49	Motor_holder	C
50	Battery_mount	C
51	Lock1	C
52	Lock2	C
53	Servo_holder_VTP_top	C
54	Servo_holder_VTP_bottom	C
55	Servo_holder_fus	C
56	Axis_long	C
X6	57 Guide	C



Recommended throw

PRINTING PARAMETER	CATEGORY	
	B2-LW	C
Layer height (mm)	0.25	0,13
Bottom layers	4	4
Top layers	0	6
Wall lines / perimeter	1	2
Nozzle diameter (mm)	0,4	0,4
Material	LW-PLA	PLA/PETG TPU/ABS
Infill density (%)	0	10
Printing temp (°C)	235	205 to 240
Bed temp (°C)	60	60
Spiralize Outer Contour / vase mode	YES	NO
Flow (%)	53	100
Retraction (mm)	0,5 to 3	3
Retraction extra prime amount (mm)	0 to 0,7	0
Speed (mm/s)	55	25 to 50
Fan	YES	YES
Brim (mm)	3 to 5	0 to 3
Minimun layer time (s)	5	5
Support	NO	NO

◇6 Deactivate "spiralize open contour/vase mode" and add 2 top layers.

◇5 Use 7 bottom layers.

◇4 Print "tyre" with flexible material.

◇3 If your motor reach temperatures over 50 °C use ABS.

2-Center of gravity marking under the wing.

1- Red parameters are mandatory to ensure airplane functionality, assembly or weight target.